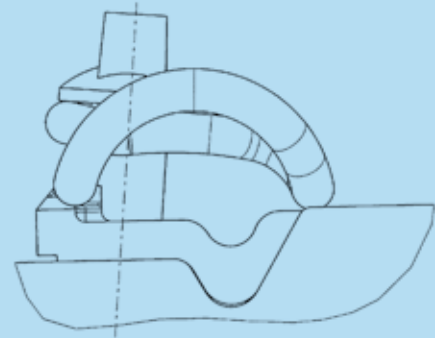


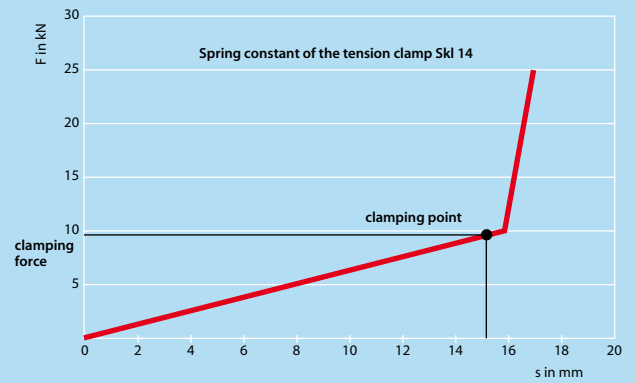
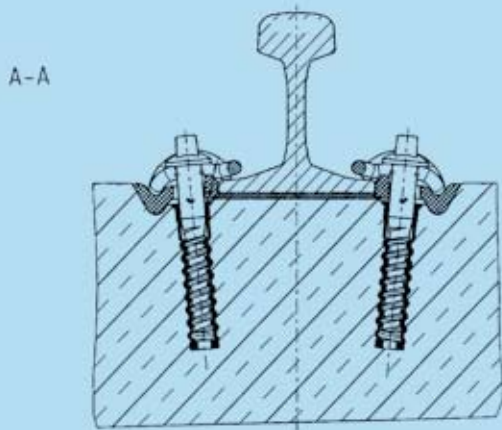
Pre-assembling position



The fastening system W 14 allows the choice of following screw dowel assemblies  
 :: Sleeper screw Ss 25/plastic dowel Sdü 9 or  
 :: Sleeper screw Ss 35/plastic dowel Sdü 25 or  
 :: Sleeper screw Ss 25 or Ss 35 with the new SCHWIHAG plastic dowel Sdü S1.

Assembling advice after rail positioning:

1. Sleeper screw loosen: app. ½ turning round
2. Tension clamp pushing. Tension clamp arms positioned on rail foot
3. Fixing of the fastening system with app. 200 Nm to 250 Nm until the medium loop of the tension clamp lies on the contact surface of the angle guide plate.



Unconnected delivery of the tension clamps



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**RAIL FASTENING SYSTEM W14 ON  
CONCRETE SLEEPER WITH TENSION  
CLAMP SKL 14**